

C. H. Evensen Industriovner AS www.che.no



Gas Fired Recirculation Furnace with High Velocity Burners

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• The high velocity burners are robust and extremely stable burners that deliver combustion gas velocities in excess of 150 m/sec. The result is rapid and uniform heat circulation around the zinc kettle.

• The burner flames are short and the kettle is equipped with insulated heat shields by the burners. The danger of hot spots is eliminated.

• **The burners** are equipped with UV-scanners and microprocessor flame programs and supervision.

• The temperature of each firing lane is monitored by a separate temperature controller.

• **Gas and air** flows can be metered and pressure is monitored by pressure switches.

• **The furnace** is lined with high temperature ceramic fibre wall, thus the heat losses from the outer furnace walls are very low.

Furnace and kettle as separate units

The furnace is constructed as a separate unit. The steel kettle can therefore be lifted out without removing the heating system or furnace walls.



PLC / MODEM

All our furnaces are controlled from a PLC unit equipped with a modem for GSM, ISDN or internet communication with our office. This enables quick troubleshooting in case of operational failure



Temperature control.

The temperature control is through indirect measurement of the zinc temperature, thus there are no thermocouples immersed in the zinc bath.

• Two zone temperature control.

The heating system can easily be divided in two zones, upper and lower zone. This can reduce possible top dross problems.

• Supervision of the kettle temperature.

To protect the kettle against overheating, the temperature control system is equipped with temperature supervision of the kettle wall.

Warning system for zinc leakage.

The control system also consists of a warning system if zinc should leak from the kettle.